

STANDARD TERMS AND CONDITIONS OF TRADE

ESTIMATES

Estimates are given in good faith but are an approximation, and not a binding to the seller.

QUOTATIONS

A quotation is not an offer and any order given in respect of a quotation shall not be binding to the seller until accepted by the seller in writing.

DELIVERY

The seller will use the best of his endeavours to adhere strictly to delivery on completion dates quoted, but shall not be liable to deliver by such dates.

PRICE ADJUSTMENTS

The seller shall have the right to vary without notice the price of the contract, should the costs of pay, materials or transport vary between the date of order and completion.

TERMS OF PAYMENT

Prices quoted are net ex-works.

Before any car or component leaves the works, payment must be completed in full and time allowed for the clearance of cheques.

For major work in excess of £1500 a pre payment of 50% to be forwarded before work is begun.

A surcharge will be levied on major components not suitable for remanufacture. Surcharges charged will be returned in full on receipt of servicable components.

Note: We reserve the right at any time to alter prices, parts and performances of engines supplied by us without notice.

ORDER FORM

Details of car and engine

Year of Manufacture	Engine Part N°
Make	New Carburetters
Model.....	Lumenition Trani ignition
Engine MK1 or MK2	Baffled sump
4 speed gear box	Exchange gear box
5 speed gear box	Air cleaners
<u>Make of carburetters</u>	New exhaust system
Weber	New radiator
Dellorto	Engine fitting
Stromberg	Date engine required

* 10% deposit required at time of order.
All prices are plus VAT at the current rate.

Any other details

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Engines for normal use are guaranteed for 6 months parts only. All warranty work returned to us will be carried out free of charge.

All engines used for any form of competition are not covered by any form of guarantee

NAME

ADDRESS

.....

.....

DATE

SIGNATURE

PHONE HOME

BUSINESS

VEGANIUNE REMANUFACTURED LOTUS TWIN CAM ENGINES

Part N°. Prefix TCS

Standard engines:- Fully remanufactured unit.

Part N°. Prefix TCD

Dressed engines:- Fully remanufactured unit complete with rebuilt carburettors, distributor, fuel pump, oil pump, spark plugs and leads.

Part N°. Prefix TCT

Dressed, run in and power tested units:- These are complete units dyno run for approximately 6 hours on progressive load, then given a further 2 hours of full load power testing, final adjustment and power curving.

TCS1	Lotus Twin Cam - Remanufactured to original spec.	£709.00
TCD1	Lotus Twin Cam - Remanufactured to original spec. fully dressed.	£776.00
TCT1	Lotus Twin Cam - Remanufactured to original spec. fully dressed. Dyno run in and fully power tested.	£880.00
TCS2	Lotus Twin Cam - Remanufactured to original big valve spec, 126 BHP.	£770.00
TCD2	Lotus Twin Cam - Remanufactured to original big valve spec. Fully dressed, 126 BHP.	£837.00
TCT2	Lotus Twin Cam - Remanufactured to original big valve spec. Fully dressed, dyno run in and fully power tested, 126 BHP.	£941.00
TCSG3	Lotus Twin Cam - Remanufactured and modified to produce 150 bhp with full tractability.	£859.00
TCDG3	Lotus Twin Cam - Remanufactured and modified to produce 150 bhp with full tractability, fully dressed.	£920.00
TCTG3	Lotus Twin Cam - Remanufactured and modified to produce 150 bhp with full tractability, fully dressed. Dyno run in and fully power tested.	£1024.00

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TCSG3+	Lotus Twin Cam - Remanufactured and modified to produce 165 bhp with full tractability.	£939.00
TCDG3+	Lotus Twin Cam - Remanufactured and modified to produce 165 bhp with full tractability, fully dressed, fitted with new 45 DHLA Dellorto's.	£1109.00
TCTG3+	Lotus Twin Cam - Remanufactured and modified to produce 165 bhp with full tractability, fully dressed, fitted with new 45 DHLA Dellorto's and dyno run in and fully power tested.	£1213.00
TCS2/18	Lotus Twin Cam - Remanufactured to 'Big Valve' specification, overbored to 85+%, fitted with 77.6% stroke crankshaft. This engine gives excellent low speed torque characteristics.	£1253.00
TCD2/18	Lotus Twin Cam - Remanufactured to 'Big Valve' specification, overbored to 85+%, fitted with 77.6% stroke crankshaft. This engine gives excellent low speed torque characteristics and is fully dressed.	£1314.00
TCD2/18	Lotus Twin Cam - Remanufactured to 'Big Valve' specification, overbored to 85+%, fitted with 77.6% stroke crankshaft. This engine gives excellent low speed torque characteristics, is fully dressed, dyno run in and power tested.	£1424.00
TCSG3/18	Lotus Twin Cam - Remanufactured and modified with VJ3 cams, fitted with 77.6% crankshaft and overbored to 85+%. This engine gives and considerable torque and power increase throughout the power curve.	£1403.00
TCDG3/18	Lotus Twin Cam - Remanufactured and modified with VJ3 cams, fitted with 77.6% crankshaft and overbored to 85+%. This engine gives a considerable torque and power increase throughout the power curve and is fully dressed with new 45 DHLA Dellorto's.	£1584.00
TCTG3/18	Lotus Twin Cam - Remanufactured and modified with VJ3 cams, fitted with 77.6% crankshaft and overbored to 85+%. This engine gives a considerable torque and power increase throughout the power curve and is fully dressed with new 45 DHLA Dellorto's, dyno run in and fully power tested.	£1694.00

D.I.Y. ENGINE KIT

For the D.I.Y. enthusiast we have put together a package of parts necessary to fully remanufacture a Lotus Twin Cam engine as listed below.

	<u>£</u>	
1 set	Cam follower sleeves	21.16
1 set	Valve seat inserts	20.00
1 set	Valve guides	8.00
1 set	Valve stem oil seals	8.00
1 set	Valve spring platforms	5.00
1 set	Guide circlips	2.00
1 set	Valve springs	8.00
1 set	Valves	35.20
1 set	Cam followers	22.40
1 set	Cam bearings	17.00
	Tensioner sprocket	7.24
1 set	Timing sprockets (4)	54.00
	Tensioner plunger	3.17
	Tensioner bearing	2.50
	Damper strip	4.64
	Timing chain	8.00
	Carburettor gasket kit	14.00
	Engine gasket and seal kit	19.45
	Exhaust studs	1.76
	Inlet studs	2.26
	V Pulley	13.41
	Water pump kit	7.50
	Long cam studs (8)	8.08
1 set	Main bearings	16.00
1 set	Con rod bearings	6.50
1 set	Small end bushes	4.00
	Con rod bolts (8)	10.00
	Thrust bearings	1.97
	Spigot bearing	1.60
	Oil pump	12.00
	Fuel pump	9.00
1 set	Pistons	63.00
	Oil filter	2.43
	Pick up pipe and gauze	8.26
	Ring gear	8.55
	Distributor cap	2.37
	C.B. points	1.25
	Sparking plugs	3.36
	H.T. leads	4.00
	Plug caps (4)	1.72
1 set	Core plugs	2.90
1 set	Gallery bungs	3.00
		<hr/>
		£ 453.68
		Plus V.A.T.

D.I.Y. G3 CONVERSION SERVICE

Reprofiling camshafts
Modify valve spring retainers
Machining spring platforms
Trim valve seats to design depth and blend in.
Balance combustion chambers to 0.1%.
Face cylinder head.
Machine piston pockets.
Face block to design height.
Squish deck pistons.
Dowel flywheel.

Total cost £224.00 plus VAT

TWIN CAM SHORT MOTORS

SM1	Remanufactured short motor:- New pistons, bearings, rod bolts, bungs and core plugs, bored and honed, crank ground, block faced, cleaned and painted.	From 195.00
SM2	Remanufactured short motor:- New pistons, bearings, rod bolts, bungs and core plugs, bored and honed, crank ground, block faced, cleaned and painted, rebuilt front cover, fitted new water pump kit, timing chain, damper pad, pick up pipe and gauze, rear lip seal, front seal, and sump also cleaned and painted and fully balanced.	From 276.00
SM3	Remanufactured short motor:- New pistons, bearings, rod bolts, bungs and core plugs, bored and honed, crank ground, block faced, cleaned and painted, large deep pocket pistons to G3 spec. squish decked to block.	From 250.00
SM4	Remanufactured short motor:- New pistons, bearings, rod bolts, bungs and core plugs, bored and honed, crank ground, block faced, cleaned and painted, rebuilt front cover, fitted new water pump kit, timing chain, damper pad, pick up pipe and gauze, rear lip seal, front seal, and sump also cleaned and painted and fully balanced. Large deep pocket pistons to G3 spec. squish decked to block.	From 375.00

Note All short motors have rods and cranks checked for alignment.

CYLINDER HEADS.

CH1	Remanufactured cylinder head.	From 180.00
CH2	Remanufactured and converted to 'Big valve' spec.	From 248.00
CH3	Conversion to G3 spec. with balanced chambers and gas flowed ports.	From 225.00

TRIM AND UPHOLSTERY

Our Albert can carry out any repair up to a full retrim.
We have a wide range of materials including leather available.

VEGANTUNE REMANUFACTURED LOTUS 907-12 ENGINES

9S-1	Remanufactured to original specification.	350.00 + parts
9D-1	Remanufactured to original specification, rebuilt carburettors and distributor.	380.00 + parts
9T-1	Remanufactured to original specification, rebuilt carburettors and distributor. Dyno run in for 8 hours on progressive load then given a further 2 hours of full load power testing, final adjustments and power curving.	495.00 + parts
9S-G3	Remanufactured and modified to produce 180 bhp.	485.00 + parts
9D-G3	Remanufactured and modified to produce 180 bhp, rebuilt carburettors and distributor.	535.00 + parts
9T-G3	Remanufactured and modified to produce 180 bhp, rebuilt and modified carburettors and distributor. Dyno run in for 8 hours on progressive load then given a further 2 hours of full load power testing, final adjustments and power curving.	665.00 + parts
9S-G3+	Remanufactured and modified to produce 200 bhp.	635.00 + parts
9D-G3+	Remanufactured and modified to produce 200 bhp, rebuilt and modified carburettors and distributor.	685.00 + parts
9T-G3+	Remanufactured and modified to produce 200 bhp, rebuilt and modified carburettors and distributor, dyno run in for 6 hours on progressive load, then given a further 2 hours full load power testing, final adjustments and power curving.	815.00 + parts

2. to 2.2 LITRE CONVERSION

2 Litre engines may be converted to 2.2 Litre during remanufacture. 485.00

VEGANTUNE

Cradge Bank, Spalding, Lincs. PE11 3AB.
Tel. Spalding 4846

SERVICES

		£
Cylinder boring	4 cyl	22.50
Cylinder boring	6 cyl	32.00
Crank grinding	4 cyl	29.50
Crank grinding	6 cyl	39.26
Cam reprofiling	T/C pair	35.00
Cam reprofiling	C/F each	25.00
Cam reprofiling	907 pair	76.00
Valve seat inserting	T/C set	40.00
Shot peening	1 set (4)	8.00
Shot peening	Flywheel	5.00
Carb overhaul	40 x 2	45.00
Carb overhaul	45 x 2	47.00
Rejetting		14.00
Remachine chokes	Per set	16.00
S/E bushes	Fit & finish 4 cyl	22.50
Tappet sleeve inserting	T/C	52.50
Full balance	4 cyl	23.00
Full balance	6 cyl	32.00
Crank balance	4 cyl	12.00
Crank balance	6 cyl	15.00
Rods balance	4	12.00
Rods balance	6	16.00
Piston balance	4	10.00
Piston balance	6	12.00
Flywheel (except mini)		10.00
Flywheel mini		12.00
Crack testing	4 cyl full	15.00
Crack testing	6 cyl full	20.00
Crack testing	rods each	3.00
Crack testing	crank 4 cyl	10.00
Crack testing	crank 6 cyl	12.00
Crack testing	Cyl heads 4 cyl	16.00
Crack testing	Cyl heads 6 cyl	20.00
Facing cylinder heads	4 cyl ally	14.00
Facing cylinder heads	6 cyl ally	18.00
Facing cylinder heads	4 cyl cast iron	16.00
Facing cylinder heads	6 cyl cast iron	22.00
Tuftriding	Crank 4 cyl	24.00
Tuftriding	Con rods each	4.50
4 cyl crank + rods		34.50
Piston pocketing	Twin cam set & C/F	22.00

VEGANTUNE
CRADGE BANK
SPALDING
Lincs
(0775) 4846/7